
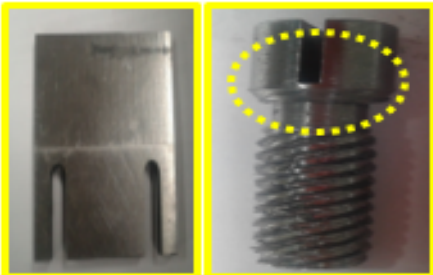

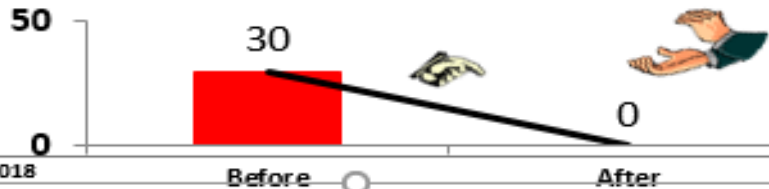


Success Celebration : May-18
Employee Present for Success celebration

		TPM CIRCLE NO :-	1	ACTIVITY	KK	QM	PM	JH	SHE	OTPM	DM	E & T	KAIZEN IDEA SHEET														
		TPM CIRCLE NAME :		LOSS NO./STEP																							
Plant : P14		DEPT :	Production	RESULT AREA	C	Q	P	P, C	S	M, D	P, C	M															
CELL :	Thread Rolling	CELL NAME :	Thread Rolling		M/C STAGE:	MTR 15E			OPERATION: Thread rolling																		
KAIZEN THEME :		KAIZEN IDEA :																									
To reduce defect generation & thread rolling stage.		Center guide plate should not be angular.							BENCHMARK:		30 Nos																
									TARGET:		0 Nos																
									KAIZEN START:		02.05.2018																
PROBLEM PRESENT STATUS :		COUNTERMEASURE:							TARGET DATE:		02.05.2018																
30 Nos of screw got rejected due to face damage .		Provide chamfer at both edges of Center guide plate to eliminate component hitting to the center plate face & getting damage.							KAIZEN FINISH:		30.05.2018																
									TEAM MEMBERS:																		
									Mr. Manas Dey																		
									Mr. Murali MN																		
									BENEFITS:-		Defect generation eliminated.																
WHY-WHY ANALYSIS:		BEFORE			AFTER			KAIZEN SUSTAINANCE																			
<p>Why1:- 30 Nos of screw got rejected due to face damage .</p> <p>Why2:- Component hit the guide plate during cutting time & got rejected.</p> <p>Why3:- Center guide plate is in 90° angular.</p>								<p>WHAT TO DO: Guide Plate drawing revised.</p> <p>HOW TO DO: Manually</p> <p>FREQUENCY: One time activity.</p>																			
ROOT CAUSE		RESULTS:																									
Center guide plate is in 90° angular.		Rejection reduced from 30Nos to zero.																									
REGISTRATION NO.:																											
DATE:																											
REGISTERED BY:																											
MANAGER SIGN: Mr. Manas Kumar Dey																											
AHPL/QMS/FR/09/E, Rev. No.:03, Rev. Date:23.01.2018		Before			After			<table border="1"> <thead> <tr> <th colspan="5">SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT</th> </tr> <tr> <th>SR. NO</th> <th>CELL/ PRODUCT</th> <th>TDC</th> <th>RESP.</th> <th>STATUS</th> </tr> </thead> <tbody> <tr> <td>-</td> <td>----</td> <td>----</td> <td>----</td> <td>----</td> </tr> </tbody> </table>					SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT					SR. NO	CELL/ PRODUCT	TDC	RESP.	STATUS	-	----	----	----	----
SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT																											
SR. NO	CELL/ PRODUCT	TDC	RESP.	STATUS																							
-	----	----	----	----																							
		<table border="1"> <thead> <tr> <th colspan="5">HD SCOPE INFORMATION IN OTHER PLANT</th> </tr> <tr> <th>SR.NO.</th> <th>PLANT</th> <th>WHEN</th> <th>WHOM</th> <th>STATUS</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>All</td> <td>30.5.18</td> <td>Prod</td> <td>Closed</td> </tr> </tbody> </table>					HD SCOPE INFORMATION IN OTHER PLANT					SR.NO.	PLANT	WHEN	WHOM	STATUS	1	All	30.5.18	Prod	Closed						
HD SCOPE INFORMATION IN OTHER PLANT																											
SR.NO.	PLANT	WHEN	WHOM	STATUS																							
1	All	30.5.18	Prod	Closed																							